

DustPRO Universal User Manual



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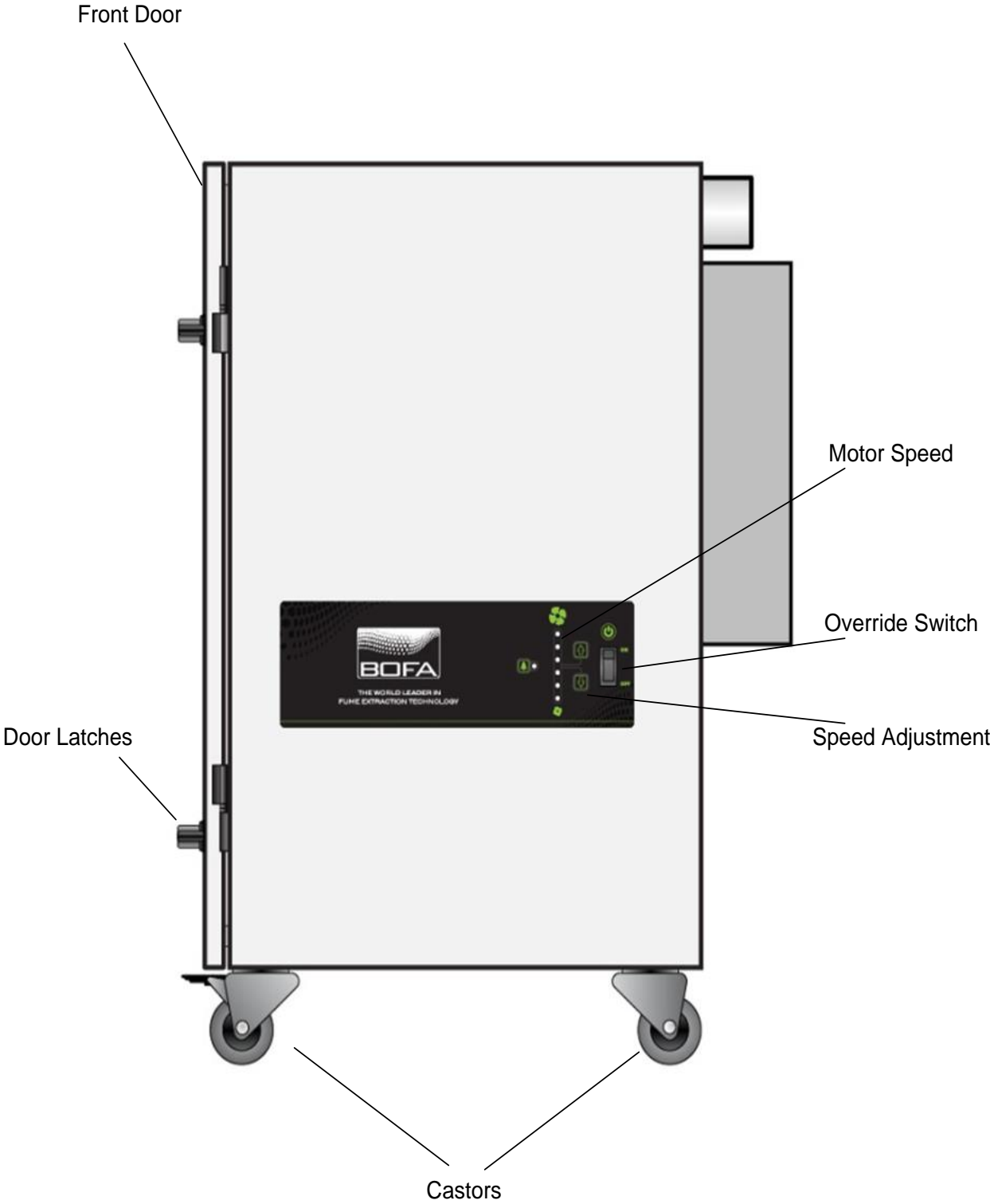
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Overview

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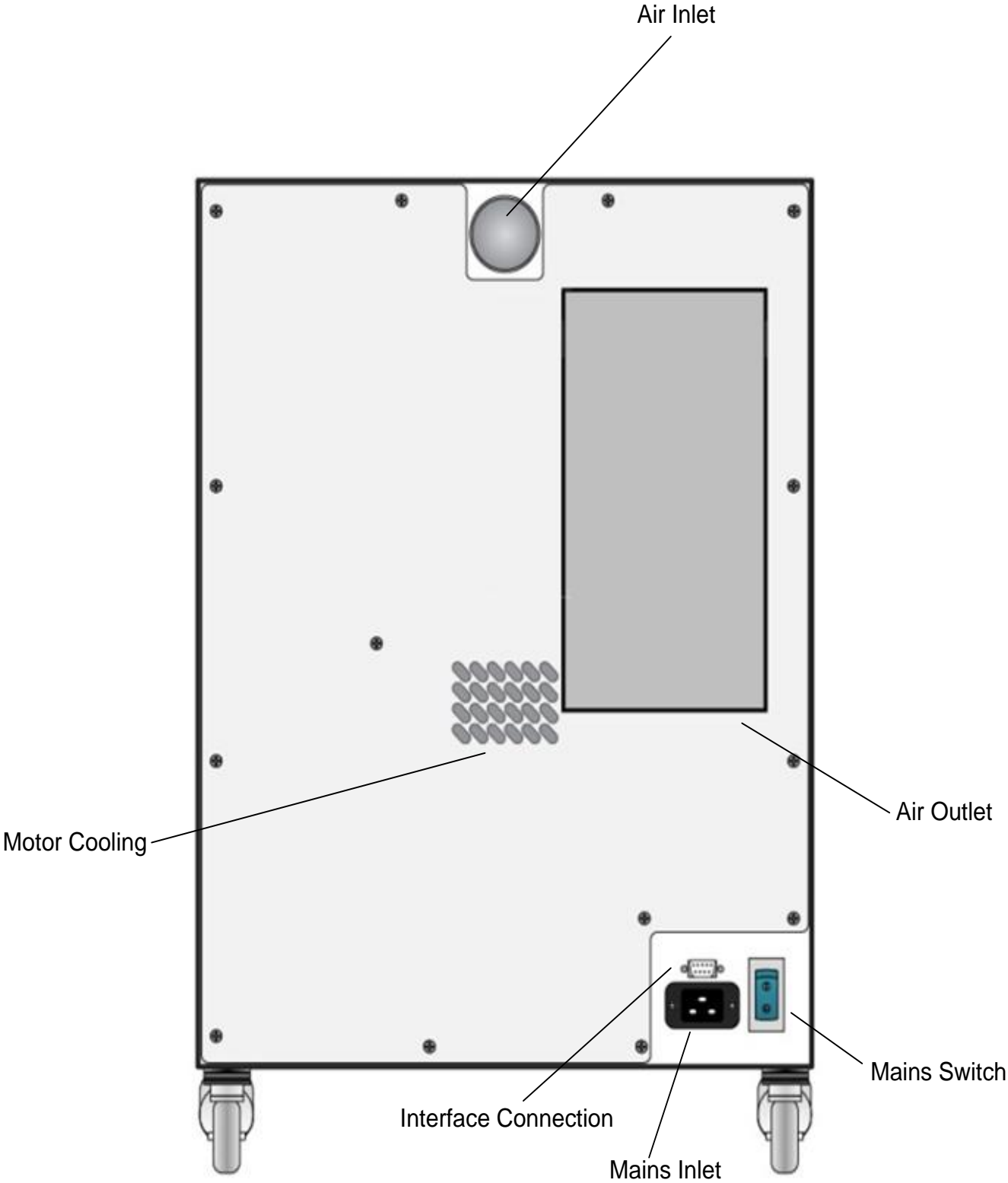
01



Overview



1 02



Safety Instructions

2 01

Important safety notes

Concerning symbols used on the extraction unit and referred to within this manual.



Danger

Refers to an immediately impending danger. If the danger is not avoided, it could result in death or severe (crippling) injury. Please consult the manual when this symbol is displayed.



Warning

Refers to a possibly dangerous situation. If not avoided it could result in death or severe injury. Please consult the manual when this symbol is displayed.



Caution

Refers to a possibly harmful situation. If not avoided, damage could be caused to the product or something in its environment.



Important (Refer to manual)

Refers to handling tip and other particularly useful information. This does not signify a dangerous or harmful situation. Refer to manual when this symbol is displayed.

Electrical Safety

The DP Universal system has been designed to meet the safety requirements of the Low Voltage Directive 2006/95/EC (previously numbered 73/23/EEC)

Warning

When working with the pump/motor housing open, Live 230/115 volt mains components are accessible. Ensure that the rules and regulations for work on live components are always observed.

Important

To reduce the risk of fire, electric shock or injury:

1. Always isolate the system from the mains power supply before removing the pump/motor access panel.
2. Use only as described in this manual.
3. Connect the system to a properly grounded outlet.

Dangers to eyes, breathing and skin

Once used, the filters within the DP Universal system may contain a mixture of particulates, some of which may be sub-micron size. When the used filters are moved it may agitate some of this particulate, which could get into the breathing zone and eyes of the operative. Additionally, depending on the materials being used, the particulate may be an irritant to the skin.

This unit should not be used on processes with sparks of flammable materials or with explosive dusts and gases, without implementation of additional precautions.

Caution: When changing used filters always wear a mask, safety shoes, goggles and gloves.

BOFA Technical Service

If a problem arises with your DP Universal. Please refer to the troubleshooting guide section 7 of this manual. If the problem is still not resolved, please:

- Visit our website at www.bofa.co.uk for on-line help.
- Or contact the helpline on **+44 (0) 1202 699444**, Mon-Fri, 9am-5pm.
Email: Technical@bofa.co.uk

Serial Number

For future reference, fill in your DP Universal details in the space provided. The serial number is on the rating label located on the rear of the unit.

Serial Number:

□□/□□-UNIVERSAL-□□□

Safety Instructions



Warning and Information labels

The following listing details labels used on your DP Universal unit.

Goggles, Gloves & Mask Label



Location: On the inside of the filter door

Meaning: Goggles, Gloves and Masks should be worn while handling used filters.

Do Not Cover Label



Location: Rear of unit next to the motor cooling holes.

Meaning: Do not cover any louvers or holes adjacent to the label.

Electrical Danger



Location: Rear of unit on removable panel

Meaning: Removal of panels with this label attached will allow access to potentially live components.

Warning Label



Location: Front of unit, top left of the door.

Meaning: Power should be isolated before the panel with this label attached is opened/ removed.

Serial Number Label



Location: Lower Rear of unit next to mains inlet.

Meaning: This label contains a variety of information about the extraction unit, including.

- Company name, Address & Phone number
- Extractor model
- Unit serial number
- Operating voltage range
- Maximum current load
- Operating frequency
- Relevant approval markings/ logos

PLEASE NOTE: If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment maybe compromised.

Before installation

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Packaging removal & unit placement

Before installation, check the extraction unit for damage. All packaging must be removed before the unit is connected to the power supply.

Please read all instructions in this manual before using this extractor.

1. Move the unit to the location where it is going to be installed and remove the outer packaging. **This unit should be installed in a well-ventilated area.**



Caution

Due to the weight of the extractor suitable lifting equipment should be used and with regard to appropriate safety precautions. (See Appendix for product weight details)



Caution

Do not block or cover the cooling vents on the unit, as this severely restricts airflow and may cause damage to the unit.



Caution

Under no circumstances should the exhaust outlet/s be covered as this will restrict the airflow and cause overheating.

2. Check the filter is located in the correct position before closing the door and securing the door latches.

Installation

4 01

During the machining processes which remove material, dust is usually generated as a by-product. This dust needs to be removed in order to prevent interference with the performance of the machine and also to protect the health of the operator. The Dust Pro range of units has been developed to provide effective removal of swarf and smaller particulates created during processes such as routing, mechanical engraving, grinding and lathing. Dust Pro units are compact and portable. They are of robust design, and feature ease of use with minimal maintenance and long life.

Exposure to airborne contaminants at work, such as inhalable and respirable dust particles, can put people's health at risk. Health and safety regulations require employers to control exposure to hazardous substances in order to prevent ill health. The use of a suitable extraction system will enable you to conform to the Health and Safety regulations and protect the health employees and others.

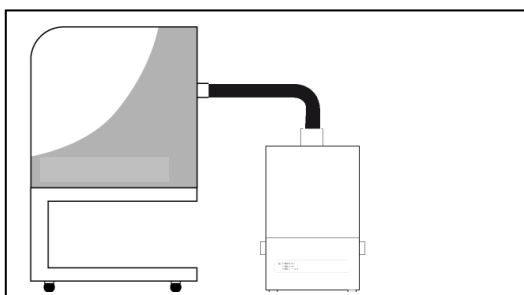
The DP Universal has been designed to remove and filter fume containing potentially hazardous particulate generated during manufacturing processes. Such hazardous substances are captured within the filtration system after which the cleaned air is returned to the workplace.

General Guidelines for a successful installation

- Keep duct run length to a minimum
- Avoid sharp bends / turns in the ductwork
- Avoid multiple bends / turns in the ductwork
- Use a larger diameter duct where able
- Position the capture device as close as possible to the marking point

Cabinets

Cabinets normally have a 75mm or 100mm spigot for fume extraction. For best performance use the same diameter hose as the spigot and reduce at the extractor end if necessary. **Keep the hose run as short as possible.**



Installation



Specification

Dimensions: Height 648mm Depth 530mm Width 440mm
Weight: 40Kg
Voltage: 100-230V
Frequency: 50/60Hz
Full load current: 12.5A
Power: 1100w
Capacity: 285m³/h

Connection to Power Supply

Please follow the above specification when selecting the power supply outlet for the DP Universal, ensure the power supply is suitable before connecting the DP Universal.

Please do not use the lead with other devices

Check the Integrity of the electrical power cable, if the supply cord is damaged the extraction unit should not be connected to the mains. The supply cord should only be replaced by a BOFA engineer as an electrical safety test may be required after replacement.

The DP universal unit **MUST** be connected to a properly earthed outlet.

If your DP universal was ordered with any optional extras please read section 4.03 before the power connection is made as additional connections may be required before power is connected to the extractor.

Connect the power cable to an isolated electrical supply.

The mains socket should be installed near the extractor it should be easily accessible and able to be switched On/ Off. The cable run should be arranged so as not to create a trip hazard.

Installation



Optional added features

The DP Universal can be configured to suit customer specification. These optional extras would be discussed, arranged and installed prior to delivery.

(If unsure what features your DP Universal is equipped with please contact the seller with the unit serial number, (Refer to section 2 for location) who will be able to advise what specification has been supplied.

Remote Stop/Start feature

Enables the extraction unit to be remotely turned On / Off via an external signal.

This feature can be configured in 2 ways

- DC Voltage input – Range 24VDC
- Override – Stop / Start feature switched off

Note: Care must be taken to ensure that the system is correctly wired in order for the extraction unit to function correctly.

DC Voltage input

This configuration requires pins 1(+) & 6(-) of the 9way connector (Refer to section 1 for location) to be connected to a known and tested DC power supply, in order to start the extractor.

The operating voltage for this signal is 24VDC.. Voltages connected outside of this may cause irreversible damage to the internal relay.

Pin 1 = V+

Pin 6= V-

When the extractor is provided with the correct DC voltage the motor will start and maintain the set flow rate (Refer to section 5 for how to set the flow) when the DC voltage is removed the motor will slow down and come to a stop.

The extractor will need to be turned on (See section 5 for turning the extractor on) in order for this feature to operate.

Override

Enables the extractor to operate fully with or without either DC voltage input or the Volt free input.

The override feature can be toggled On / Off by a switch mounted on the front panel (see section 1 for switch location)

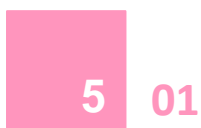
Switch in "On" position

In this position the extractor will require a start signal (either Voltage input or Volt free, depending on the requested specification) to enable the motor within the extraction unit.

Switch in "Off" position

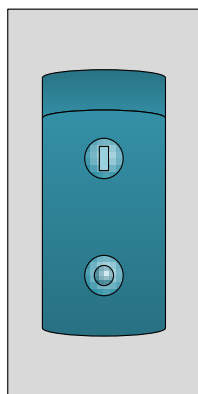
In this position the extractor motor will run without the requirement for an external start signal. This feature is useful for engineers carrying out works/ tests on the extractor without the need for the auxiliary signal being present.

Operation



Turning extraction unit On

The DP Universal is turned on and off by the main isolation switch on the rear of the unit. To turn "On" the (I) side of the green switch should be depressed (Refer to section 1 for switch location)



Motor Speed Adjustment

The motor speed can be adjusted by the buttons on the front of the extraction unit.

Pressing the Up arrow will increase the motor speed



Pressing the Down arrow will decrease the motor speed.



The 6 blue LED's on the front of the unit will display the motor speed, there are several increments between each LED so the button may need to be pressed several times to illuminate the next LED.

Maintenance



01

Maintenance UK

It is a legal requirement, under regulation 9 of the COSHH regulations that all local exhaust ventilation systems are thoroughly examined and tested at least once every 14 months (typically carried out annually). The approved code of practice recommends that a visual check should be carried out at least once a week.

COSHH requires the annual inspection and testing to be carried out by a competent person and specifies that documentation results are recorded in a log.

Contact the seller for more information about inspection and certification.

Maintenance General

User maintenance is limited to cleaning the unit and filter replacement, only the manufacturers trained maintenance technicians are authorised to carry out component testing and replacement. Unauthorised work or the use of unauthorised replacement filters may result in a potentially dangerous situation and/or damage to the extractor unit and will invalidate the manufacturer's warranty.

Cleaning the unit

The powder coat finished units can be cleaned with a damp cloth and non-aggressive detergent, do not use an abrasive cleaning product as this will damage the finish.

The cooling inlets and outlets should be cleaned once a year to prevent build-up of dust and overheating of the unit.

Replacing the Filters

The filters will need changing when the Green LED on the front of the unit starts to flash Red.

At this point the Pre filter bag should be changed, if the Green LED has not returned then the HEPA filter should also be changed.

A log of the changes should be maintained by the user. The filters require attention when the LED flashes RED or when the extractor no longer removes fume efficiently.

All filters are tested to BS3928. A certificate of conformity for each filter is available on request.

It is recommended that a spare set of filters are kept on site to avoid prolonged unit unavailability. Part numbers for replacement filters can be found on the filters fitted in your system. Alternatively, refer to the spare parts table in this manual.

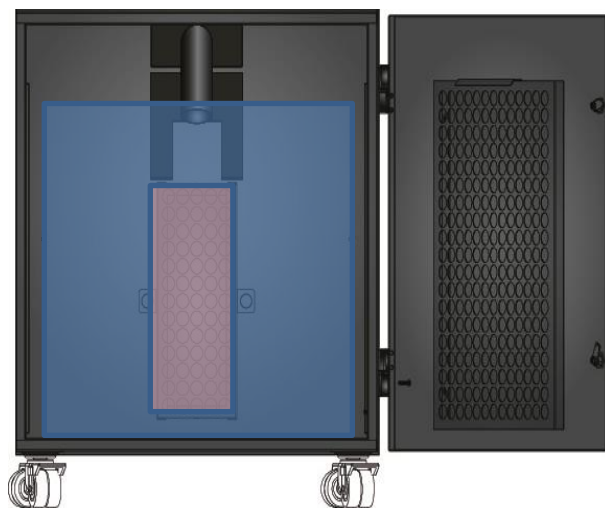
To prevent overheating, units should not be run with a blocked filter condition, or with dust obstruction of Inlets / Outlets.

Pre Filter Replacement

To replace the Pre filter follow the procedure detailed below.

Always use Goggles Gloves and Masks when changing the filters.

1. Isolate the electrical supply to the extractor
2. Undo the 2 latches on the front of the extractor
3. Lower the filter plate, this will allow access to the filter, slide the filter off the plate
4. Once removed it is recommended that the filters are bagged and sealed
5. Slide the new filter into place on the plate
6. Replace the lid and secure the 2 latches
7. Reconnect the mains supply to the unit.



Maintenance

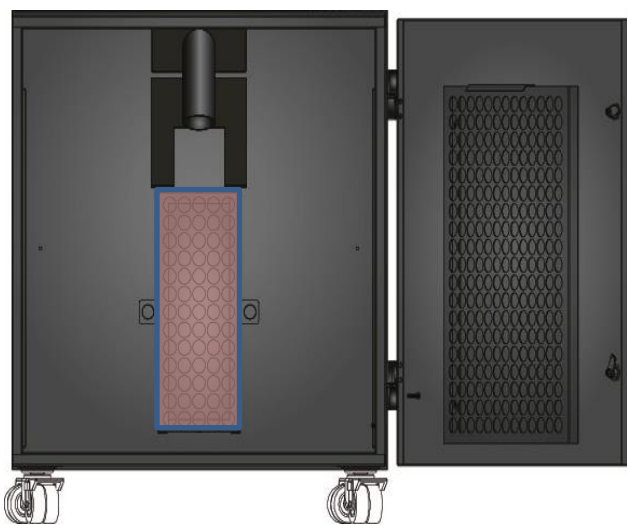
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HEPA Filter Replacement

To replace the HEPA filter please follow the procedure below.

1. Isolate the electrical supply to the extractor
2. Undo the 2 latches on the front of the extractor
3. Lift the filter plate, this will allow the pre filter to be removed
4. Unscrew the 2 knobs holding the HEPA filter cage in place.
5. Remove the Cage and HEPA filter.
6. Once removed it is recommended that the filters are bagged and sealed
7. Fit the new filter and replace cage, secure in place.
8. Refit the Pre filter
9. Replace the lid and secure the 2 latches
10. Reconnect the mains supply to the unit.



Troubleshooting



In the unlikely event of a problem with your DP Universal please contact your local representative.

OR

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Replacement Parts



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Consumable Spares

The DP Universal system contains a pre filter and a HEPA filter. These should be replaced when the RED LED is flashing (see section 6 for replacing the filters)
To maintain performance it is important that the filters are replaced with identical BOFA filters. To re-order please refer to the table below.

Unit	Description	Part number
DP Universal	Pre filter	A1030170
	HEPA filter	A1030161

Maintenance Protocol

Filter change information may also be recorded in the table below.

Unit Serial Number:			
Pre filter		HEPA filter	
Date	Engineer	Date	Engineer

Filter disposal

The filters are manufactured from non-toxic materials. Filters are not re-usable, cleaning used filters is not recommended. The method of disposal of the used filters depends on the material deposited on them.

For your guidance

Deposit	EWC Listing*	Comment
Non Hazardous	15 02 03	Can be disposed of as non-hazardous waste.
Hazardous	15 02 02M	The type of hazard needs to be identified and the associated risks defined. The thresholds for these risks can then be compared with the amount of material in the filters to see if they fall into the hazardous category, if so, the filters will need to be disposed of in line with the local/national regulations.

*European Waste Catalogue

Fuses

The Extraction unit has an internal transformer which is protected by a fuse. Should a replacement fuse be required it is important that this matches the specification given below.

Unit	Item Protected	Fuse Rating	Full load current	Voltage
DP Universal	12v Transformer	1A	<0.1A	110-230V

System Specifications



Unit: Base DWX

Capacity: 285m³/h (168cfm)

Weight: 40Kg (88lbs)

Motor: Centrifugal Fan

Output: 1100w

Electrical supply: 100-230V

Hertz: 50/60Hz

Full Load Current: 12.5A

Noise Level: Below 60dB (A)

(at typical operating speed)

Size:

	Metric (mm)	Imperial (inches)
Height	648	29.45
Depth	530	24.09
Width	440	20.00

Filters:

Filter Type	Efficiency
Pre filter	95% @ 0.9micron
HEPA	99.997% @ 0.3micron

Environmental operating range:

Temperature: +5°C to + 40°C

Humidity: Max 80% RH up to 31°C

Max 50% RH at 40°C